



The Calculation of the Optimized Capacity of Turbo Expander Power Generator and the Process in the Depressurized Gas Station of KOGAS

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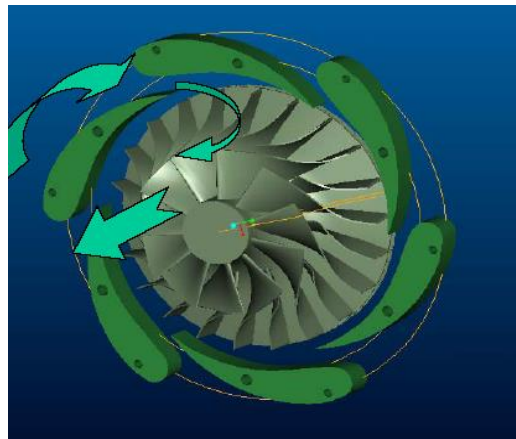


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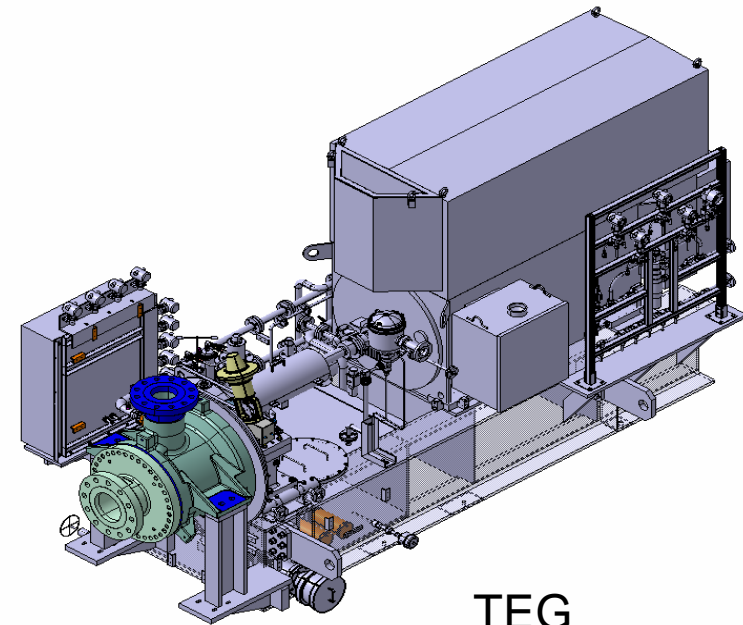


What is TEG(turbo expander generator) ?

- Functions
 - 1st function : pressure regulation
 - 2nd function : power generation



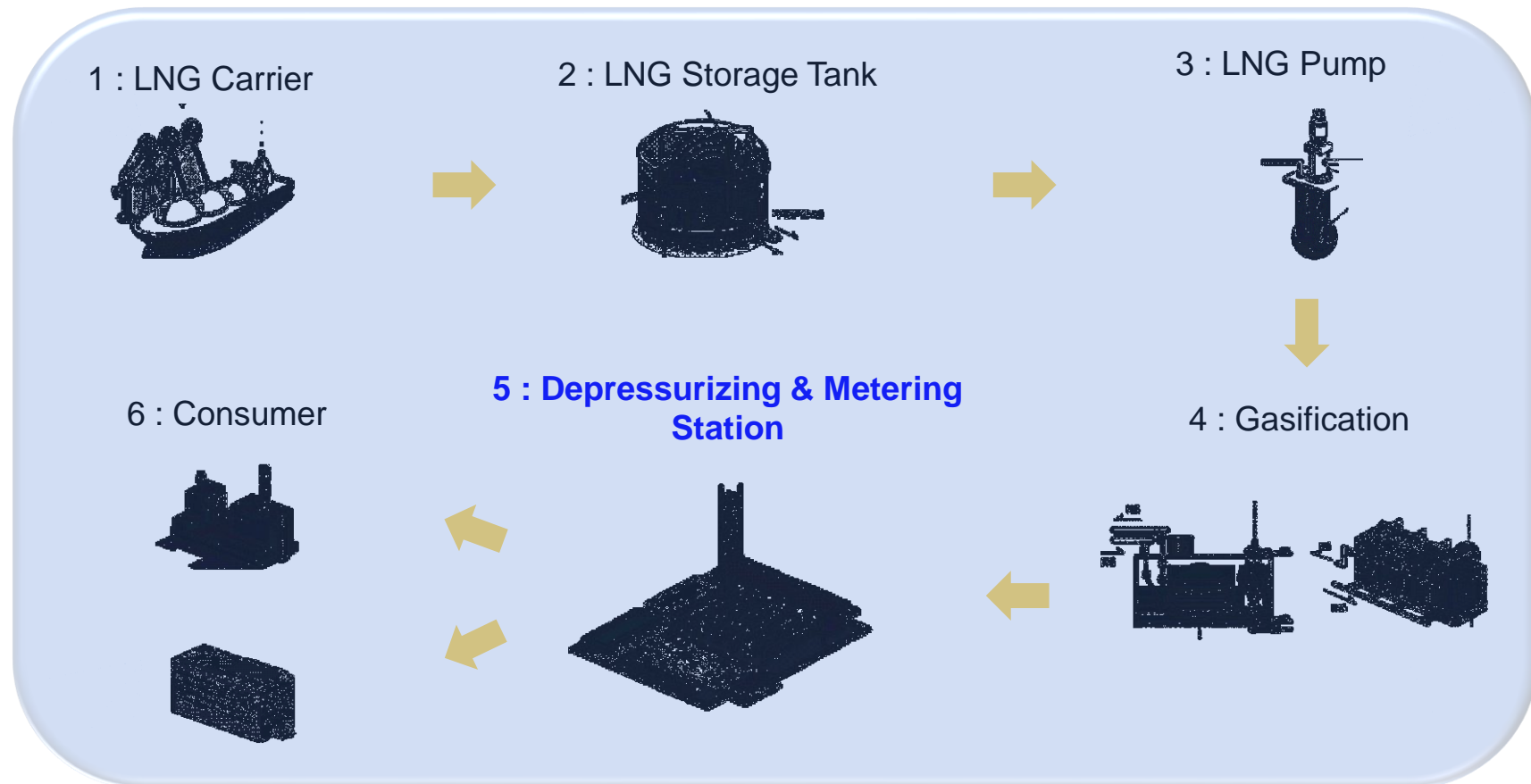
Turbo Expander



TEG

Background in KOGAS TEG

Supply chain of natural gas in Korea

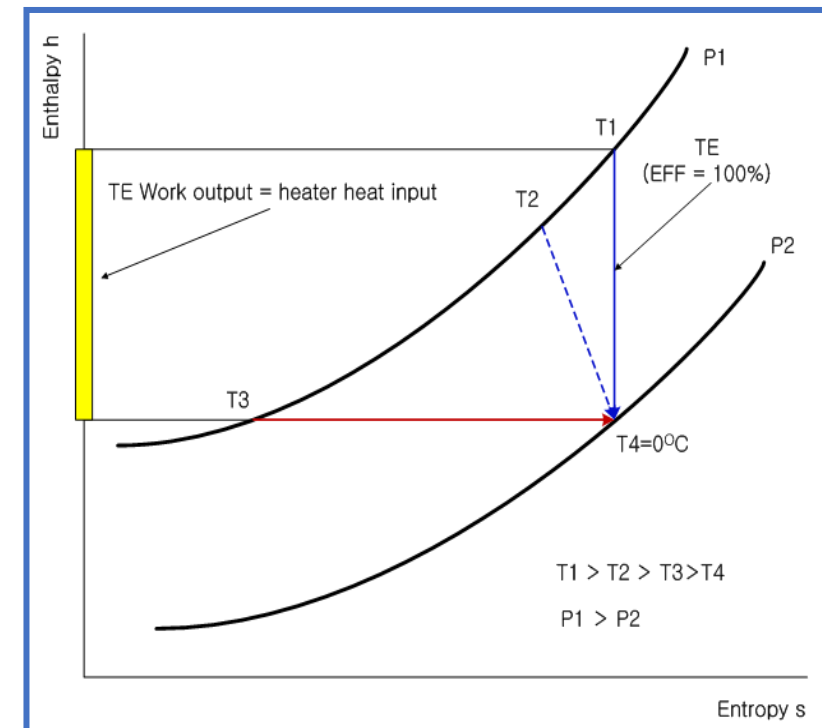


Theoretical Review of NG Flow in TEG

- Isentropic process in turbo expander flow

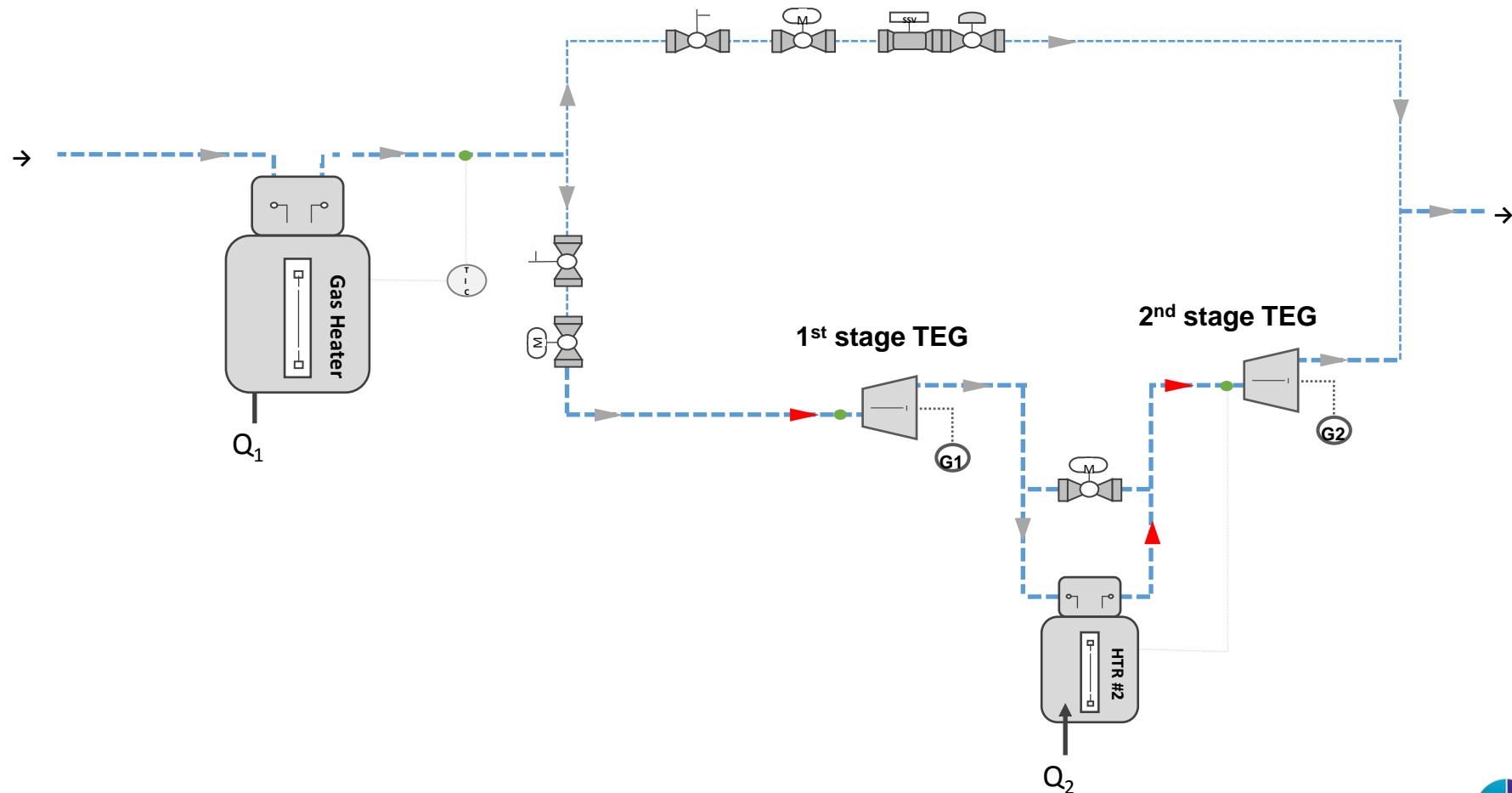
- Amount of power generation of TEG

$$Power = \eta \frac{k}{k-1} \dot{m} R T_{input} \left[1 - \left(\frac{P_{output}}{P_{input}} \right)^{\frac{k-1}{k}} \right]$$



Enthalpy-entropy diagram of gas flow

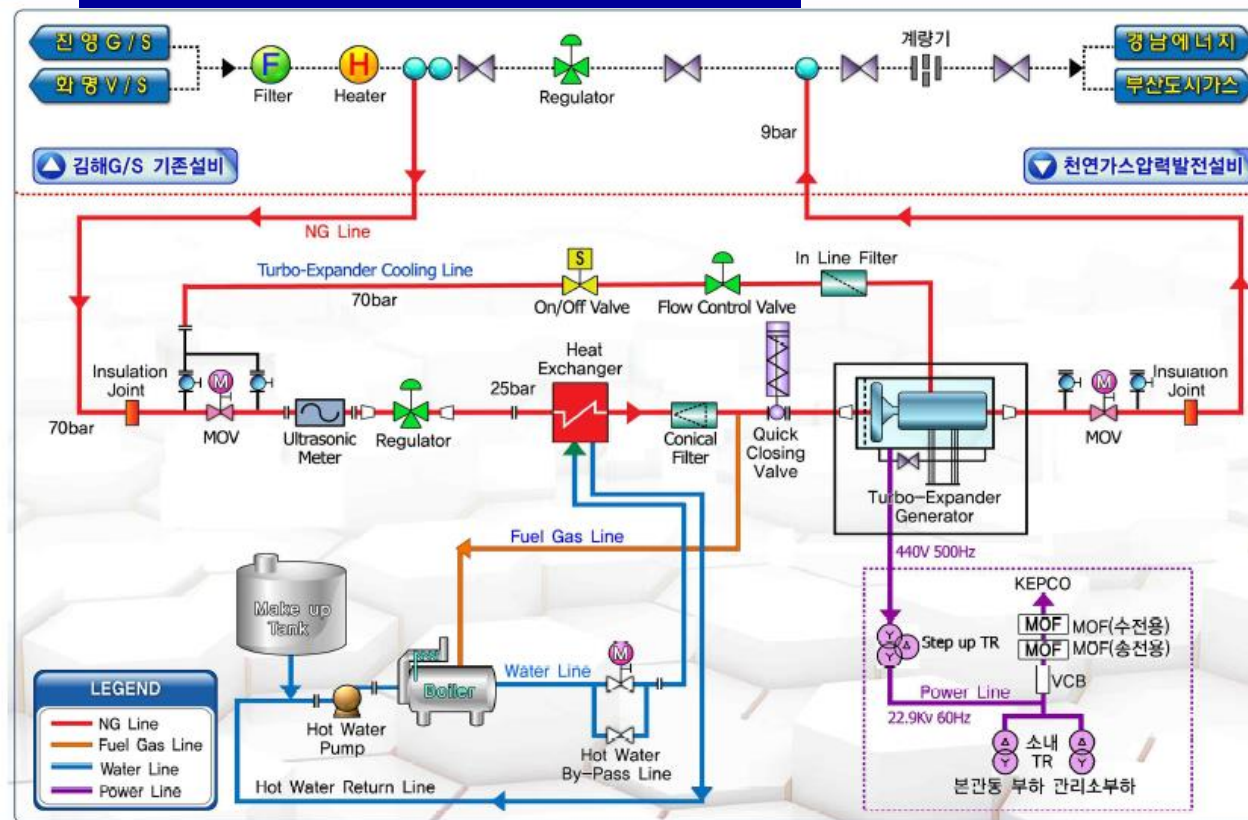
Process of TEG in Depressurizing Station



300kW Inpipe type TEG in Kimhae Station

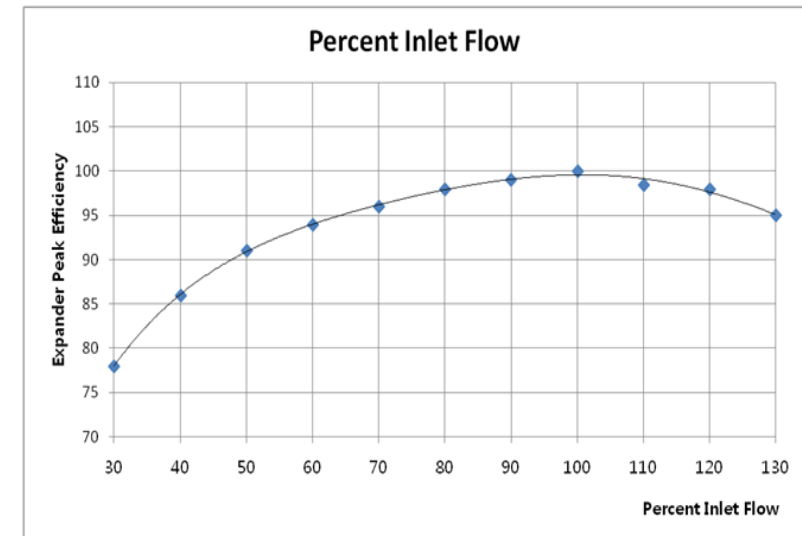
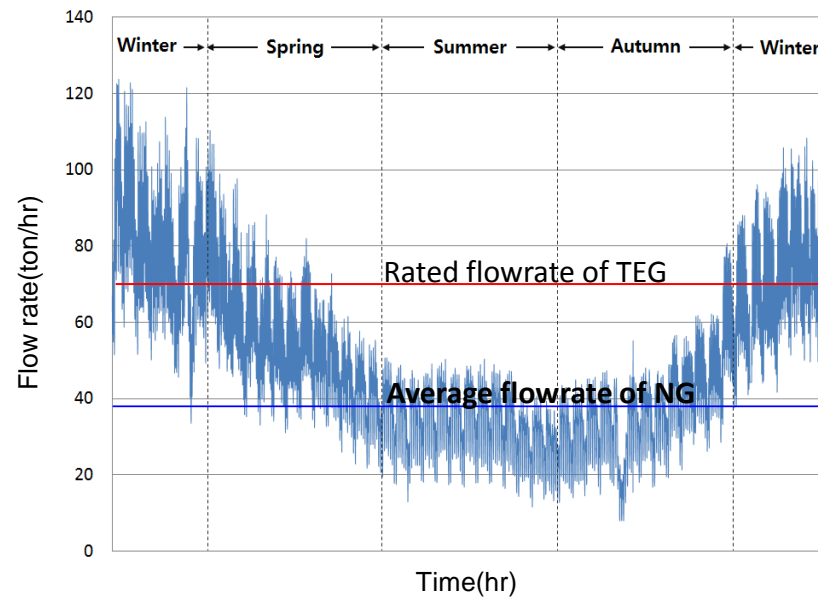


Systematic diagram of TEG process



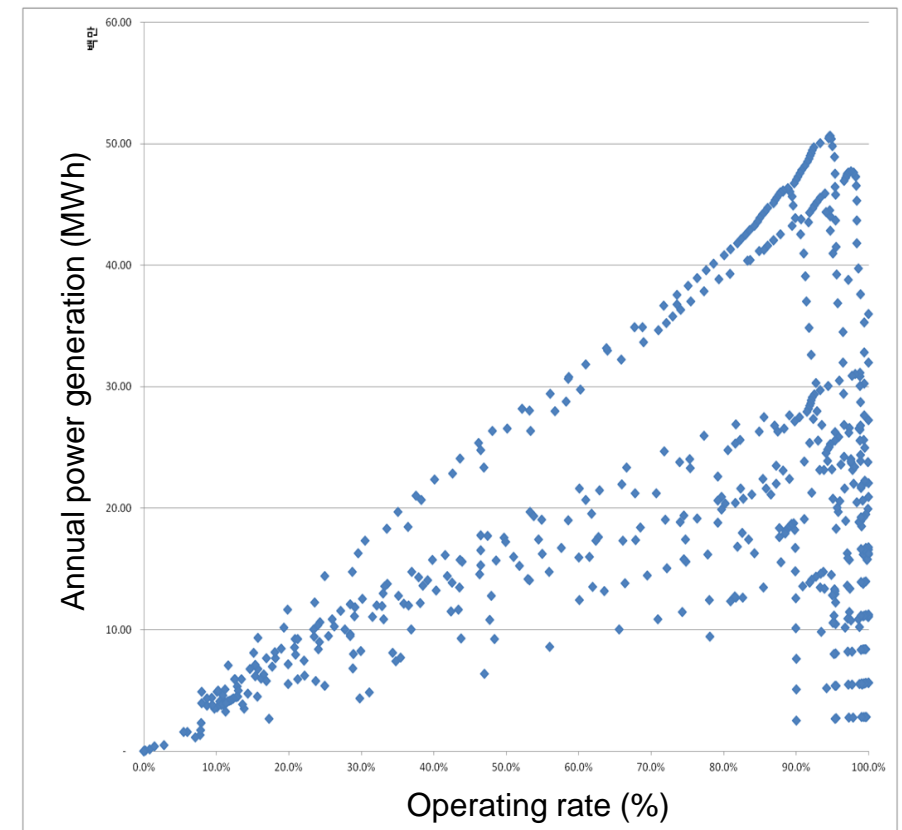
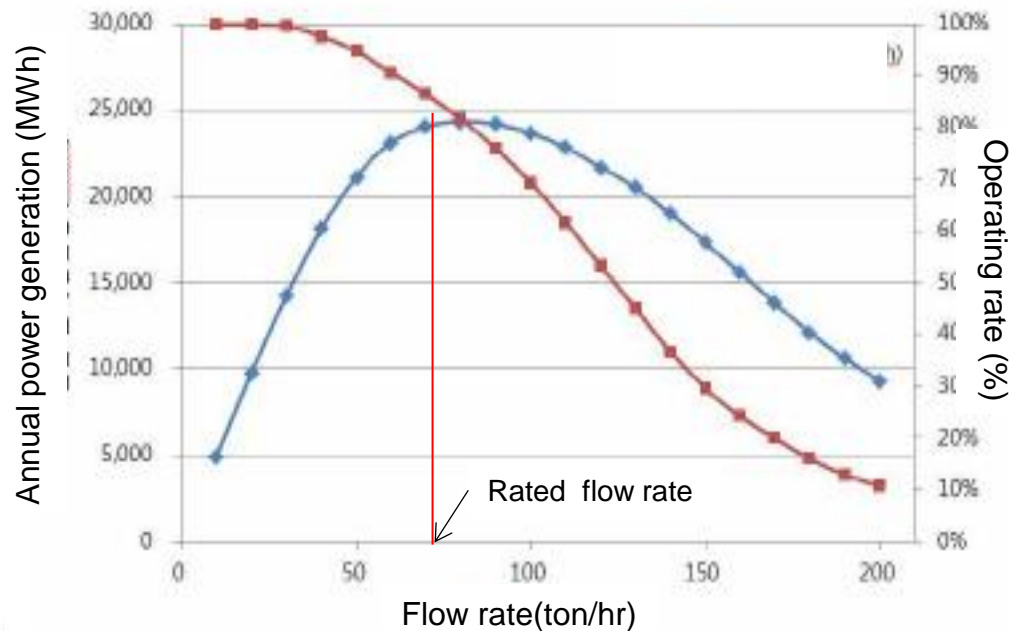
Factor for Selecting Optimized Capacity of TEG

- Various TDR(top down ratio) of NG supply in depressurizing stations
- Efficiency curve of TEG
- Operating range of TEG



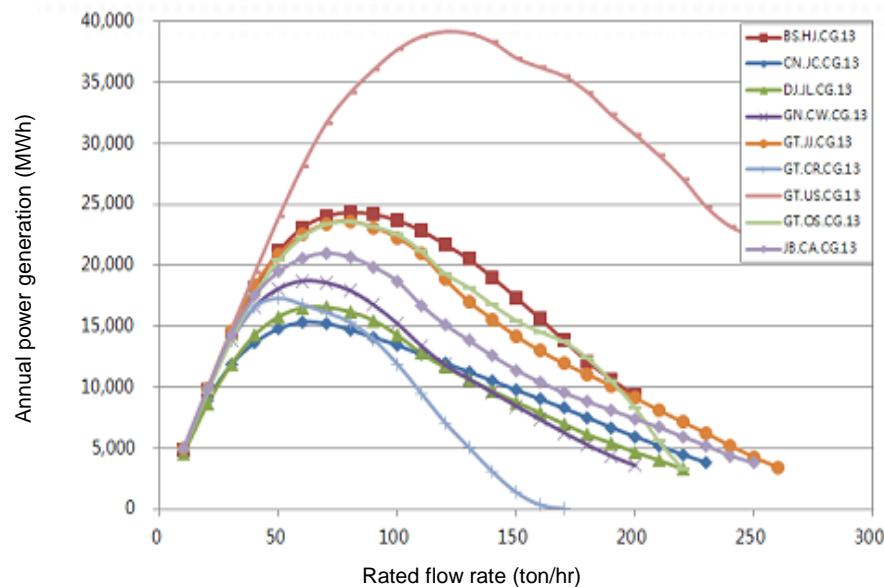
How to calculate optimized capacity ?

- Selecting the flowrate at which annual cumulative power generation (ACPG) is maximized

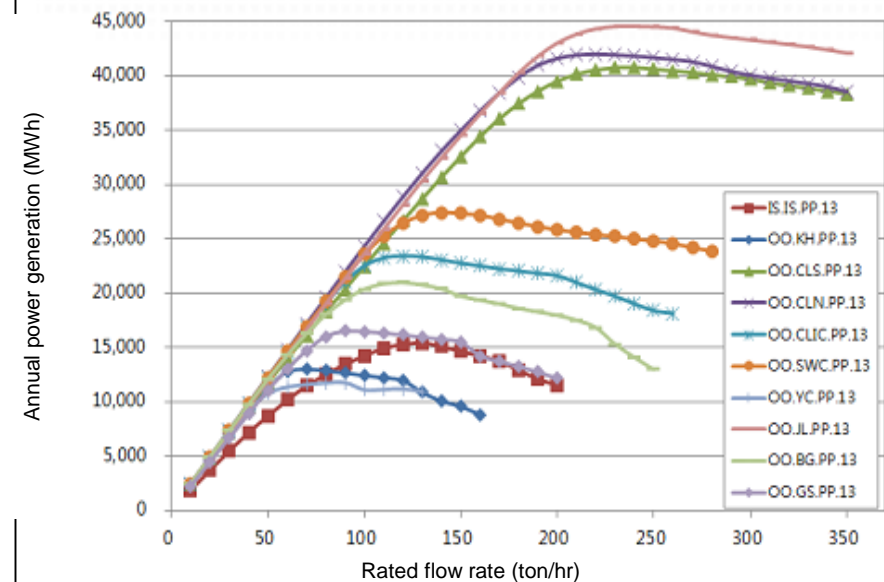


ACPG profiles in Regulating Stations

City gas
(household/commercial/industrial)

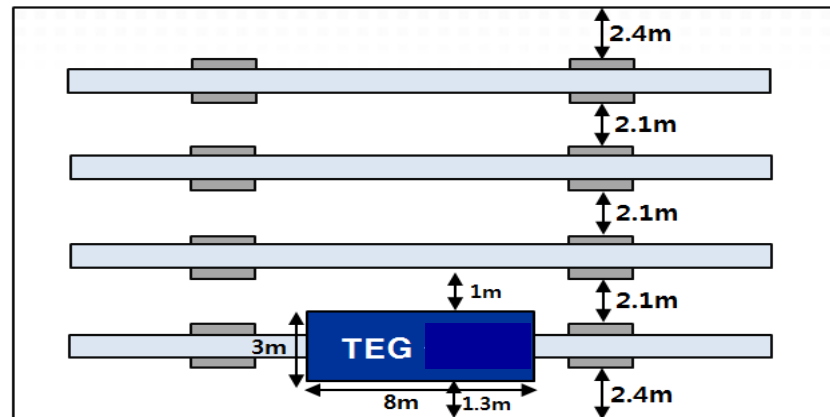


Power generation



Installability of TEG in Depressurizing Building

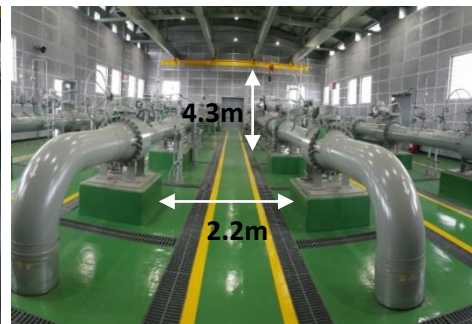
- Standard layout of TEG installation in depressurizing building



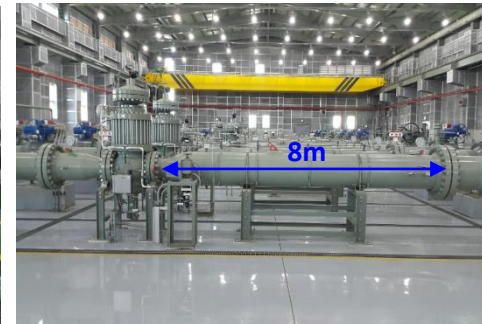
- Pipe layout and space in depressurizing building



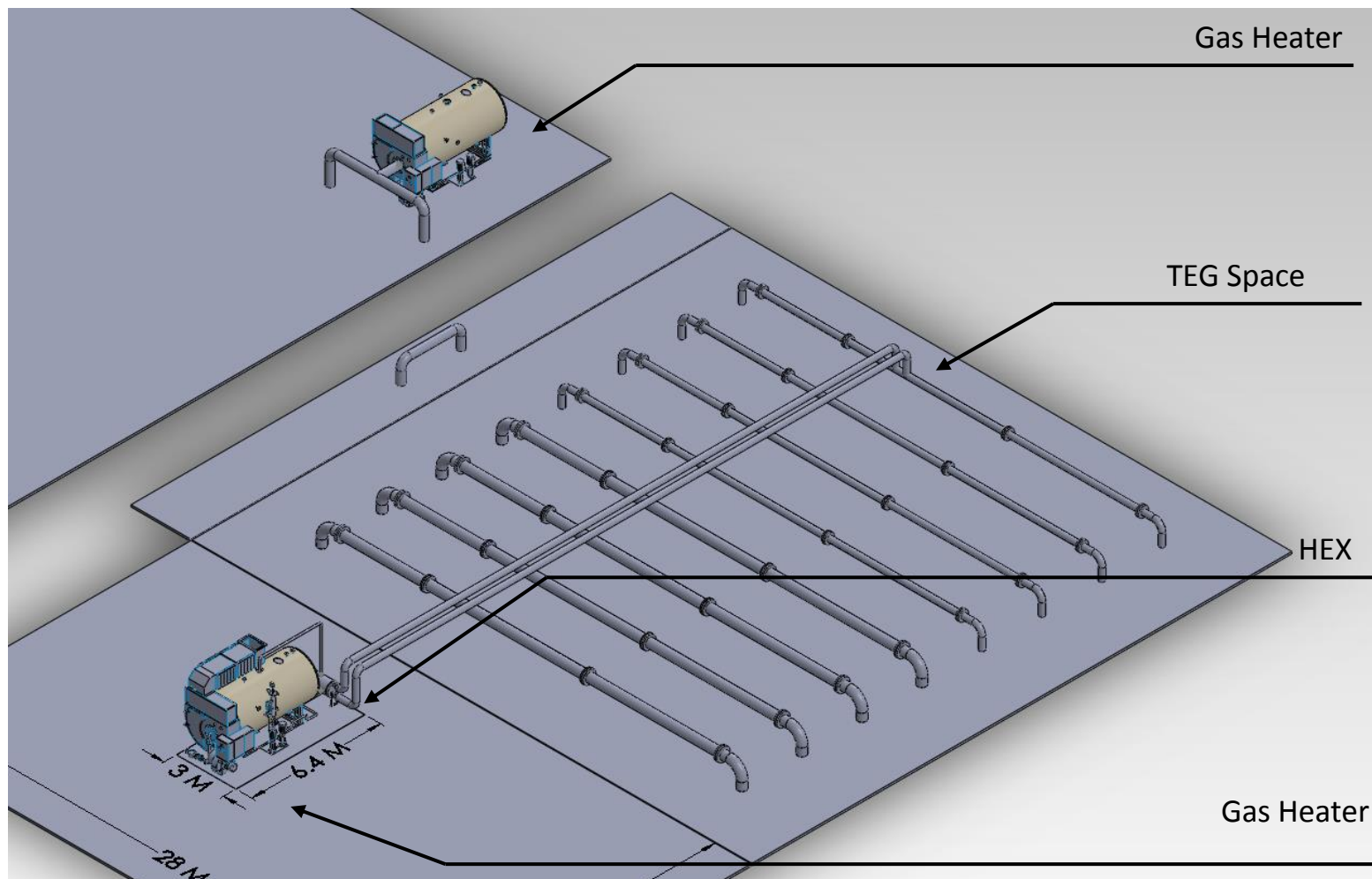
Type 1



Type 2

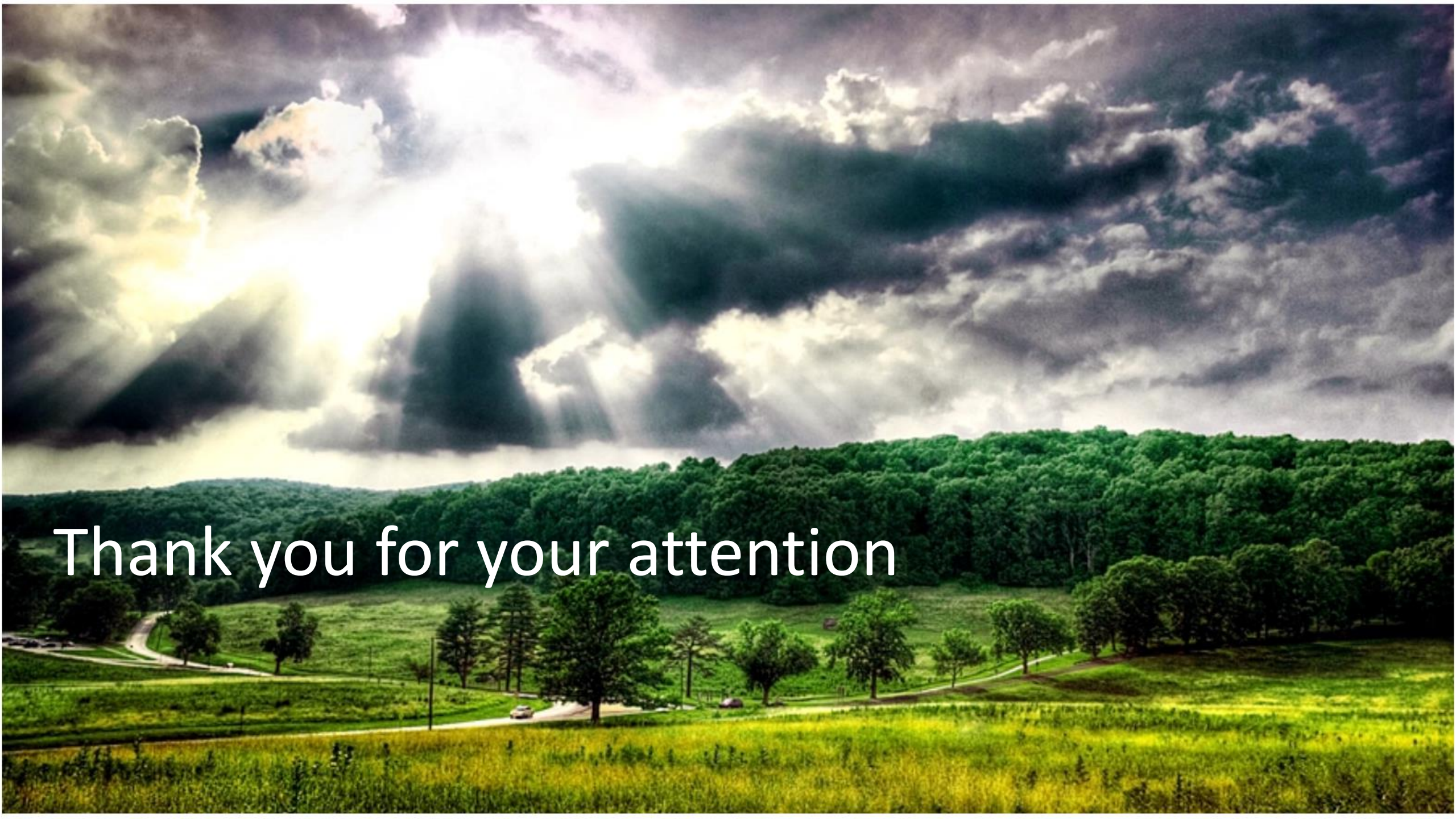


TEG Process Layout with Gas Heater



Conclusion

- Understanding thermodynamics in TEG flow
- Feasibility of energy conversion from expansion energy to power generation from Kimhae station
- Methodology of selecting the rated capacity of TEG
- TEG installability in depressurizing stations
- TEG expandability to depressurizing stations



Thank you for your attention